

Monday 1/7/2008 11:43:35 AM  
Kim Johnston

## Process Sheet

SPLIT

3

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABIN DOOR ROLLER KIT, RH  
 Job Number : 35611  
 Estimate Number : 10289  
 P.O. Number :  
 This Issue : 1/7/2008 S.O. No. :  
 Prsht Rev : NC  
 First Issue : 1/1 Type : MACHINED PARTS  
 Previous Run : 35679  
 Part Number : D412698012  
 Drawing Number : N/A  
 Project Number : N/A  
 Drawing Revision : N/A  
 Material :  
 Due Date : 1/14/2008 Qty: 4 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS

Additional Product

Job Number



Seq. #: Machine Or Operation: Description:

0 DC DOCUMENT CONTROL



KJ 08.01.14

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

0 D3121141 Bracket Assembly



Comment: Qty: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

3 D3121-141 Bracket Assembly

B34512 x1

0 D3121144 Bracket Assembly



Comment: Qty: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3121-144 Bracket Assembly

B34513 x2

0 D3137043 Bracket Assembly



Comment: Qty: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3137-043 Bracket Assembly

B34868 x1

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, RH

Job Number: 36611

Part Number: D412698012

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D3183044

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3183-044

Bracket Assembly

36400

JS

7.0

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 D3199-1

Bracket

B36631 x 28 27

B34515 x 9

JS

8.0

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3202-1

Cover

B35065 x 3

B33673

B33673 x 1

JS 08/01/23

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08.02.21 (1) Kit

08/02/23

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-012

Location:

B 08/2/21 (1)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/22

Job Completion



W 08.02.22